

An Introduction to Materials & Corrosion

An Awareness Course

25th & 26th June 2014

Parmelia Hilton Hotel, Mill Street, Perth
Western Australia

This two-day course has been specifically designed for people new to subsea or unfamiliar with the various corrosion considerations which need to be applied during design, construction and operation of subsea assets.

The aim of this course is to provide an overview of the various materials and corrosion issues which are applicable to subsea structures. The choices made which impact one area of corrosion and integrity will often impact the choices in other areas, and also affect the long term inspection and monitoring which may be required to ensure the design life is met. Having a general overview of the interaction between the various factors and the impact that certain choices make and the equipment used in inspecting and monitoring the structures will provide attendees with a broad knowledge on the interaction which needs to be considered in any installation.

The course will be presented by experienced personnel from both the supply and subsea industries. Most of the course will be held in a classroom environment, with the session being interactive, with every opportunity to ask questions and discuss the material presented as well as a couple of site visits to relevant facilities.

PROGRAMME:

DAY ONE

08:45 **Registration and Coffee**

09:00 **Introduction** - *Grahame Strong, Wood Group Kenny*

Grahame will introduce the course by providing an overview of corrosion issues affecting subsea structures and setting the scene for the presentations to follow. He will cover the basic operating conditions for equipment (both internally and externally), basic design requirements and design considerations including costs etc. He will introduce the basic mechanisms of corrosion, and discuss the effects of elevated temperatures, CO₂, H₂S, sand, seabed topography and choice of material etc, on the rate of corrosion. To assist with the learning experience, Grahame will also outline a series of questions that the attendee should be able to answer at the end of the 2 day course.

09:45 **Corrosion & Erosion Modelling**
Chris Selman, Wood Group Kenny

Chris will discuss the various models which are available to model the effects of CO₂, H₂S and sand production on the internals of pipelines. He will compare the models, the information required for input and the advantages/disadvantages/limitations of each. These models are used to determine the corrosion allowance and the requirement for more exotic (corrosion resistant) pipeline materials in certain applications.

11:15 Coffee / Tea

11:30 **Chemical Selection, Injection & Inhibition**
Jan van der Gronden, NALCO Champion

This presentation will discuss the types of inhibitors which are available for application into oil & gas subsea production systems. Topics will include selection and qualification of inhibitors for systems utilising subsea injection via chemical umbilicals and systems utilising continuous MEG for hydrate control. Other challenges such as top of line corrosion management and downstream process impacts for using corrosion inhibitors will also be provided.

13:00 **Lunch**

13:45 **Specification, Fabrication & Welding**
Niekie Jooste, WeldNet

Niekie will cover the materials used in subsea installations and the issues related to welding them together. The types of welds, heat treatment, metallurgy of the welds, limitations imposed on welding offshore pipelines (on barges etc) and testing welds. The difference between fabrication for subsea and topsides applications will also be explored.

15:15 Coffee / Tea

15:30 **Cathodic Protection & Coatings**
John Grapiglia, CCE

John will cover the codes and standards which are used in the design of cathodic protection systems, the important factors which affect the performance of CP systems and a general overview on the issues related to CP and the interaction with coating systems.

17:00 Day End

17:30 **Course Dinner - Venue advised within joining instructions**

DAY TWO

09:00 **Operational Integrity & FFS**
Andriy Dubyk, Rosen

Andriy will discuss pipeline pigging, codes and standards for defect assessment, types of pigs available, their benefits, the type of data which can be collected and limitations affecting intelligent pigging, and pipeline design. It will include how the data is processed and what information is available from the intelligent pigging of pipelines.

10:30 Coffee / Tea

10:45 **Planning and Implementation of Inspection & Monitoring**
DiedeRick Naude, Applus Rtd

Rick's presentation will cover the issues which affect subsea structures and the type of inspection which are performed. It will include ROV inspections, ROV types, tooling, ROV capabilities and regulatory requirements for inspections. The data ideally required to be made available to the inspection company to thoroughly perform the inspections will be discussed as well as other testing/inspection which may be performed by other forms of inspection (such as divers etc).

12:15 **Lunch**

13:00 Depart Hilton for **GE Oil & Gas—Jandakot Service Facility Site Visit** (Lead by Duncan Wilmot, GE Oil & Gas)

GE's presentation will provide an overview of materials selection and corrosion control for oil and gas production equipment operating in a subsea environment. It will include a guided tour of the GE subsea service facility with the opportunity to view various items of subsea production Equipment.

15:15 (approximate) Depart GE for **Curtin University—Laboratory Site Visit**

Delegates will visit the Corrosion Centre for Education Research and Technology (Corr-CERT) to develop an understanding of what exactly can be tested in this well-equipped facility.

17:30 (approximate) Arrive back at Hilton Hotel / **Certification and Course Conclusion**

SUT reserves the right to change/amend the programme as it sees fit.



SUT would like to thank the following companies for their support of this course.

Registration Information

Introduction to Materials & Corrosion June 2014

Should you require further information on this event, please contact Jennifer Maninin j.maninin@sut.org Tel: + 61 (8) 9446 9903
To register, please e-mail completed registration form to perthevents@sut.org or fax the completed form to + 61 (8) 9446 9905

Registration Fees

SUT Members - \$1072.72 + GST = \$1180.00

Non Members - \$1272.72 + GST = \$1400.00

Fee includes - All refreshments during the course, including dinner on the first night, handout notes of the presentations & CD containing pdf versions of the presentations available and transfers to site visit.

Preferred Payment Methods:

Credit Card: Visa, Mastercard or AMEX* ONLY. We cannot accept payment by any other card.

* Payments made by AMEX will attract a 2.75% surcharge.

Cheque: Australian Dollar only, made payable to The Society for Underwater Technology
Send to, SUT, 5/5 Hasler Road, Osborne Park, Perth, WA, 6017

Please make sure you reserve a place by e-mail or fax before posting your cheque.

Invoice: Please tick here to be invoiced

Joining Instructions:

Joining instructions will be e-mailed to the registered delegate (as shown on the registration form). All details of presenters and updates to the programme will be included in the joining instructions.

Course Dinner:

An informal dinner will be held in a local restaurant on the first night of the course (details with joining instructions).

Transport During the Course:

Delegates are responsible for their own travel arrangements at the beginning and end of each day. Transport will be arranged by the SUT from the Parmelia Hilton Hotel for site visits.

Cancellations: Refunds will be made on written cancellations received up to 10 working days prior to the event but will be subject to a 15% handling charge. 50% will be deducted 5 working days in advance and 100% thereafter up to the start of the event. No refund will be given for non-attendance. Delegates may nominate a substitute in their place.

Please tick box if you do not wish to receive further SUT information

Registration Form

Please e-mail completed form to Perthevents@sut.org or fax the completed form to + 61 (0) 8 9446 9905

Please tick to indicate your preferred payment method: _____ SUT Member No. _____

Credit Card _____ (Visa, MasterCard or AMEX*) Cheque _____ Invoice (PO No.) _____

Name _____

Company _____

Address _____

Email address _____ Tel No. _____

Credit Card No: VISA , MASTER CARD or AMEX* _____/_____/_____/_____

Exp. _____ / _____ Security no _____ (last 3 digits on the back of your card)

Name on the card _____

Billing Address if not as above _____

E-mail address where receipt to be sent for credit card payment _____

Amount to be charged \$ _____ Signature _____