

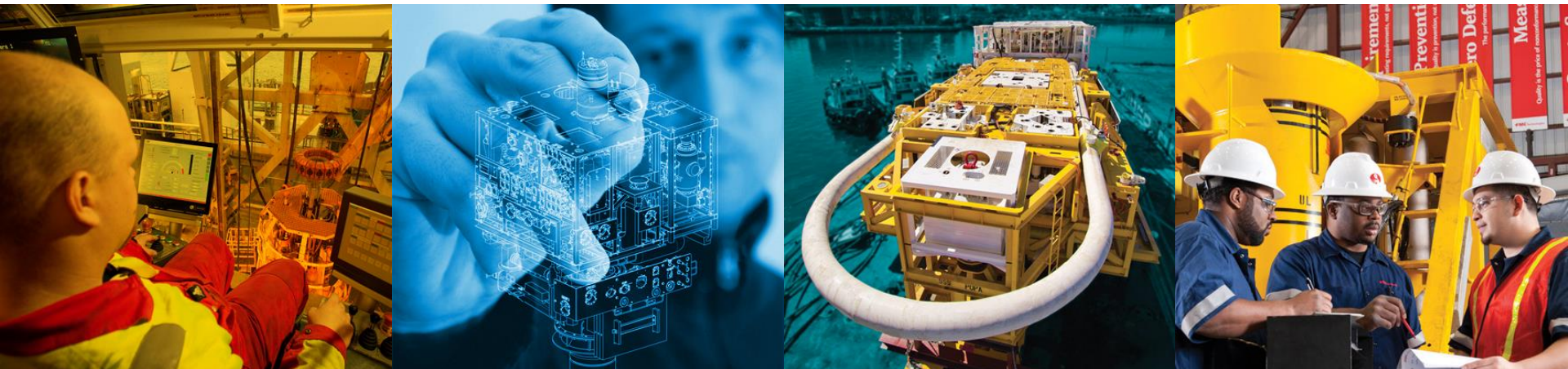


We put you first.
And keep you ahead.

Subsea Electric Systems Enter a New Era

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Subsea Controls Down Under, Perth, WA- Oct 2016



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- FMC Experiences – Electric Solutions
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Subsea Electric Solutions

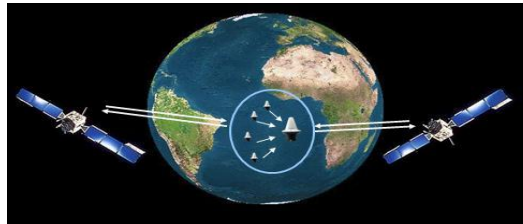
Significant benefits subsea:

- **HSE**; no high pressure, no fluid discharge, no chemical exposure
- **Functionality**; speed, accuracy, retrievability, diagnostics
- **Cost**; standard units, no piping or cleanliness issues, no hydraulic fluid consumption
- **Field Upgrade**; Electric actuators may be retrofit subsea

General industry trend offers core technology:



Electrical Ferry (Norled)



Satellite (Inmarsat)




Electrical ROV (Sperre)

Yr. 2001 FMC Vision: “Components to Systems”

Vision: Electric actuator applications

Electric Actuator on Choke ROV panel



- First installed December 2001 in the North Sea by small ROV vessel
- Uses existing ROV torque tool interface – ROV installable
- Torque capacity 2100lb
- Fully open to fully closed 45 seconds
- Choke position tracked by actuator system
- Weight 90lbs
- Mechanical over torque protection in the actuator (shear pin)
- Tested to 13000 ft water depth

2001

Manifold valves



2005

All-electric Production On selected fields



2010

E-LWI
(hybrid)
Compressor
Control
Inst. Possible

Expansion of
product portfolio
from field proven
system

Application History

Main applications have been manifolds, chokes and flow modules.
Some project are:

2001-2015, Total Units Sold:

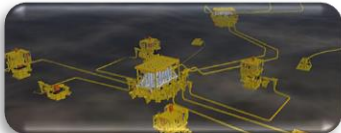
- 205 eActuators
- 38 eSCMs

2001 Statoil Statfjord SSP



16 eActuators and 4 eSCMs
for choke actuation

2008 Woodside Pluto



1 eActuator and 1eSCM
for pig valve actuation

2011 Statoil Smørbukk



2 eActuators and 2 eSCMs
for choke actuation

2006 Statoil Åsgard



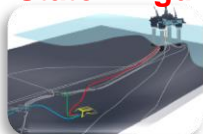
2 eActuators for manifold
valve actuation

2009 Statoil Gjøa



6 eActuators for choke actuation

2011 Statoil Vigdis NE



2 eActuators and 2 eSCMs
for choke actuation

2006 Statoil Norne K



21 eActuators and 6 eSCMs
for choke actuation

2009 Statoil Norne M



2 eActuators and 2 eSCMs
for pig valve actuation

2011 Statoil Åsgard Gas Comp.



79 eActuators for choke and
control valve actuation

2008 Petrobras Albacora RWI



21 eActuators and 7 eSCMs for
pump system valve actuation

2010 Petrobras Roncador



6 eActuators for water
injection choke actuation

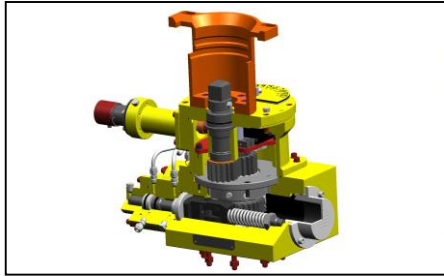
2015 Statoil Johan Sverdrup



43 eActuators for choke and
manifold valve operation

FMC Experiences – Electric Solutions

Electric Choke Actuation



Hydraulic Stepping actuator



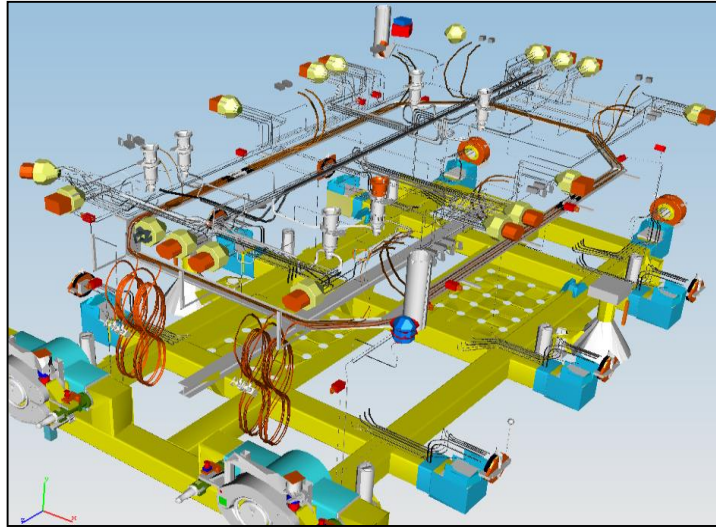
G2i Electric Actuator

Electric choke valve control:

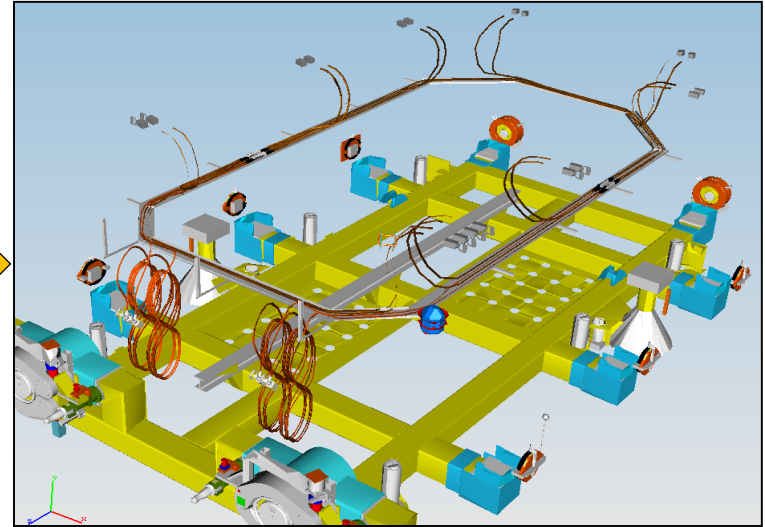
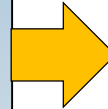
- Quick and accurate
- Choke vibration information and exact position available
- Actuator retrievable independent of choke
- Eliminates largest hydraulic fluid consumer



Manifold Valve Actuation – Distribution Simplified



Conventional Electro-Hydraulic Manifold



All Electric Manifold

Added functionality is not enough for easy sell...

«Cost of the choke and/or manifold control function needs to compete with the traditional hydraulic solution»

- Lean Engineering Principles adopted to solve the issue:
 - Cost simulation SW used during design of machined parts
 - Close collaboration with high end machine shop during development
 - Utilization of high end industrial components
 - In-house electronics development



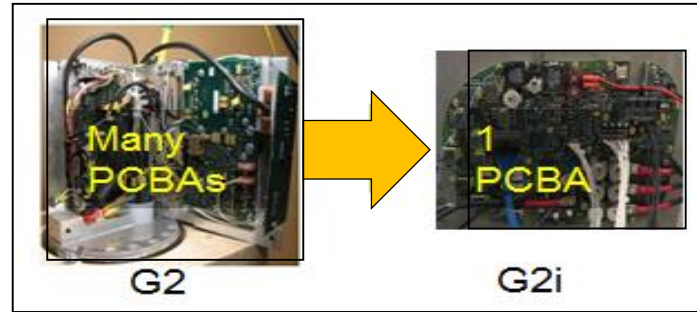
G2 actuator (obsolete)



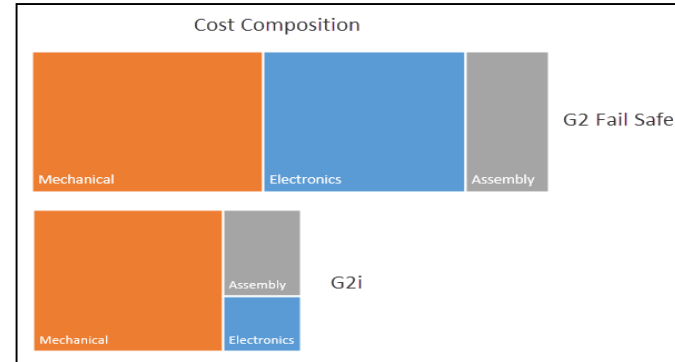
G2i actuator (current)

Lean Results – G2i actuator

Reduced number of parts
& Combined functionality



G2i less than 50% of G2 cost



G2i family of eActuators (Choke & Manifold Version)

Electrically operated:

- Power & Communication via SCM
- Battery powered, trickle charged
- ROV installable
- Canbus SIIS Level 2 electrical interface
- API RP 17H / ISO 13628-8 mechanical interface
- High accuracy position and vibration monitoring
- Fail to position on loss of communication

Typical applications:

- Manifold Valves (5" - 22")
- Choke Valves



G2i Actuator (HS version for choke)



G2i Actuator (HT and HS comparison)

Subsea Processing Plants

- Statoil Åsgard Gas Compression first user
- Statoil: All electric control an enabler
 - All electric a default – no hydraulics
- FMC Technologies chosen for largest contract ever for subsea electrical actuators
 - Field operating successfully



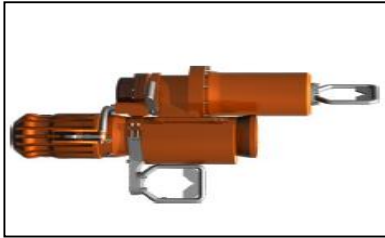
G3 eActuator (Processing Plants)

- 2 versions:
 - High Speed, for low torque valves
 - High Torque, for large bore valves
- Modular design
- Complete dual channel electronics
- Complete dual barrier oil system
- Weight for ROV installation
- 400V 3-phase 50Hz direct drive
- Power consumption 500W nom, max 1500W per channel
- Built in “flight recorder”



General Experience Summary (1) - Reliability

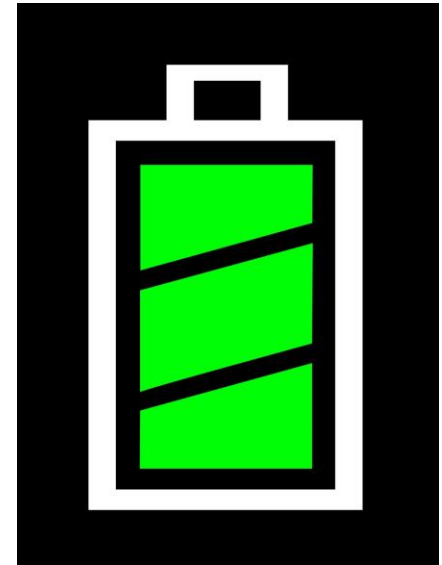
- Reliability has been good:
 - More than 8 **million** operating hours with FMC Technologies electric actuators with no significant issues reported
- Qualification processes including accelerated life testing tailored for “the electrics” proved to pay off:
 - Early detection of marginal seal solution (first generation)



- Voltage dependent motor wire compatibility detected before deployment (first process valve actuators)

General Experience Summary (2) - Batteries

- More than 100 of the electric actuators supplied have featured trickle charged batteries
- In operation, the experience with the batteries has been extremely good – exceeded expectations
- Batteries simplify the infrastructure and allow design for average, not peak power
- Batteries are enablers for eliminating springs as shut down power sources



General Experience Summary (3) - Framework

- Industry Standard specifications are not suited for the transition to electric systems. E.g.: September 2016 proposal for API 17D change :

Add to 7.10.1.1

Actuated tree valves inboard of the wing and including the wing shall be designed to fail closed upon loss of hydraulic supply.

- Implementing electric solutions in projects with a hydraulic biased framework requires flexibility!

Summary of Performance

	Advantage	Disadvantage
Hydraulic System	<ul style="list-style-type: none">• Easy to create large forces for linear movements• Fail-to-position well established by spring return at power cut	<ul style="list-style-type: none">• Two different “utilities” required for a subsea system, hydraulic and electrical• Complex rotational actuation• Issues with cleanliness and compatibility experienced• HSE issues; discharge, exposure
Electric System	<ul style="list-style-type: none">• Well suited for rotational movements• High speed and accuracy of rotational movements• Easy to do self diagnostics	<ul style="list-style-type: none">• Difficult to have a simple fail-to-position mechanism on power cut• Linear movements require some sort of transition mechanism

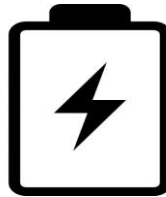
The new Era

Technology avenues

- Hybrid electrohydraulic systems needed going forward
 - Co-existence of electric and electrohydraulic functions
- Two options for safety (SIL) certified shut-down
 - Mechanical Spring
 - Electrochemical Spring (Battery)



VS.



eSpring - Electric fail safe actuator

- Electrically operated
 - No external hydraulic supply required
 - Features a small HPU per actuator
- For fail safe applications (SIL applications)
 - XT valves
 - For rising stem valves
 - Fail safe close by valve spring package
 - HIPPS
- ROV installable without need for buoyancy



eSpring being installed on a subsea X-mas tree

Norwegian DEMO 2000 project with FMC Technologies,
Total and Statoil – but open for additional participants

The new Era

- Field cases show 10 - 30 % CAPEX cost benefit
- Unparalleled interest from Major Operators – Pull & Push market situation
- Batteries and DC motors have had a major technology leap in the past 15 years
- Industrialization of subsea electrical products ongoing
- Electric DHSV progressing
- More than 8 million operating hours of FMC electric actuators
 - The positive results have exceeded our expectations



An aerial photograph of an offshore oil and gas platform. The platform is a large, yellow, rectangular structure with a complex network of yellow pipes and cables extending from it across the dark blue ocean. Several smaller yellow structures are visible on the seabed, connected to the main platform. The water is dark blue with white foam from the waves. In the background, a coastline with green hills and a small town is visible under a clear sky.

Thank You!